

## Certificate

Qualification of the manufacturer for welding steel structures according to DIN 18800: 2008-11

### Class C

**It is hereby certified that the firm** SKA s.r.l.

**have at one's disposal in the welding** IT 36066 Sandrigo, Via Agosta 3

the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

**Standards/Regulations** DIN 18 800-7

**Welding processes** 135 MAG welding  
135 MAG welding mechanized

**Parent metals** S 235, S 275 as per DIN EN 10 025 and especially building approval

**Extensions/Restrictions** Restricted to the components of class B and to the series production of mechanical parts and components of S 355 only.

**Responsible welding coordinator** Segalla, Ruggero, geb. am 11.09.1953, SAP  
(Name, Surname, Date of birth, Qualification)

**Deputy** none  
(Name, Surname, Date of birth, Qualification)

**Remarks** legally binding is the german version only  
general regulations p.t.o.

**Period of validity** from 2010-03-03 to 2013-03-03

**Number of certificate** 11043/2

**issued on** 2010-06-01

**Manager of the certification body**  
(Name/Signature/Seal)



SLV Fellbach  
NL der GSI mbH

  
Dipl.-Ing. Schob

**General requirements**  
see reverse

### General requirements

1. Before carry-out welding works this certificate - either as certified copy or photo copy - shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in the certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the condition under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

### Remarks:

The preconditions to perform qualification tests of welders and operators acc. to element 1310 doesn't exist.

Specifications of the applied welding procedure approval for process v135 have to be followed during fabrication. They have to be supported at least once a year by work specimens according to DIN EN ISO 15613.

### CC.:

1. Applicant  
(Original)
2. Principal Building Inspection Authority of the State  
(if wanted)
3. File